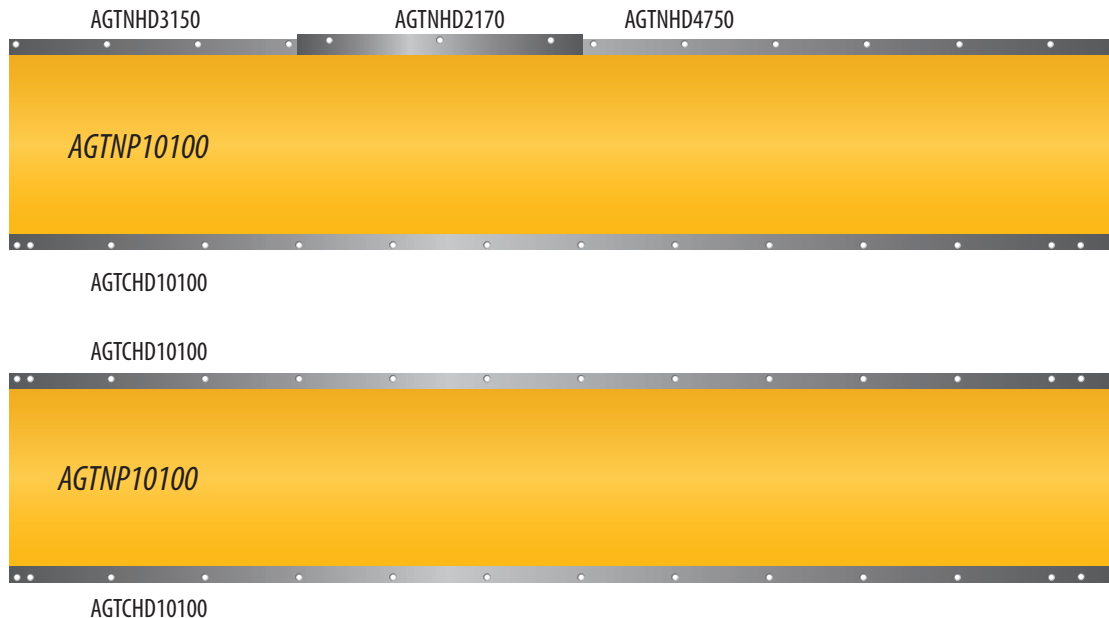


PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION.

PLEASE REFER TO THE OPERATORS MANUAL FOR YOUR SPECIFIC COMBINE FOR PERTINENT SAFETY PRECAUTIONS THE TERMS. "LEFT", "RIGHT", "FRONT", & "REAR" ARE DETERMINED BY FACING IN THE DIRECTION THE COMBINE WILL TRAVEL WHEN IN USE.

IMPORTANT:

Before you begin installation, compare the contents with the enclosed "Packing Slip" to confirm that you have received the correct panels and associated hardware for your model header. Please refer to the operators manual for your specific combine for pertinent safety precautions. Also confirm that you have received the correct center panel for your feeder opening and/or model combine as illustrated below.



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1. Remove Auger covers and clean the entire length of the auger trough's to remove all dirt and crop residue.



2. Remove patches/repairs that would restrict the poly liners from laying flat against the top surface of the metal trough.



3. Start with Lower auger trough: Insert Liner (AGTNP10100) under the auger and use shims to wedge panel down tight against floor as shown in the picture to the right. Be sure the panel is inserted so the shape of the liner matches the trough.



4. Remove the three bottom bolts from the access cover. Install AGTNHD2170 using the three bolts for the bottom of the access cover as shown Slide the liner to the left So that the left end is against the vertical lift auger housing. *Note: the poly liner should not overlap the access cover; it should just come up to the edge of it.*

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5. Install AGTNHD3150 to the left of AGTNHD2170 & AGTNHD4750 to the Right of AGTNHD2170.

When using power tools, basic safety precautions should always followed to reduce the risk of personal injury. **WEAR SAFETY GLASSES OR GOGGLES.**



6. Install stainless hold down strips, using either the pop rivets or the self drilling screws. Start on one end and work your way to the other end. Proceed to the next hold down strip after you finish the first. If using pop rivets drill 13/64 hole as shown left then insert rivet as shown below before moving on to the next hole.



7. Be sure the hold down strips is positioned correctly along the entire length of the part prior to and while securing. They should overlap the poly by 5/8 of an inch. Install AGTCHD10100 along the rear of the liner.



8. Install the Liner in the Upper trough (use wedges to secure liner tight against the floor) and install the Hold Down Strips (AGTCHD10100) along both the front and rear of the liner. Always start on one end a work your way to the other end one hole at a time.

WARNING Proper application, installation, and operation of any machine and/or installation incorporating products sold by Lundell Plastics Corporation™ is the responsibility of the purchaser and/or end user. All local, state, and federal safety codes must be followed. Lundell Plastics Corporation™ is specifically not responsible for property damage and/or personal injury, direct or indirect, for damages and/or failures caused by improper design, application, installation, operation, abuse, and/or misuse of its' products. Conveyors must never be installed, readied for operation, or operated without proper covers and guards installed and securely in place.

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